

# Research of High Gradient Acceleration Technology for Future Accelerators

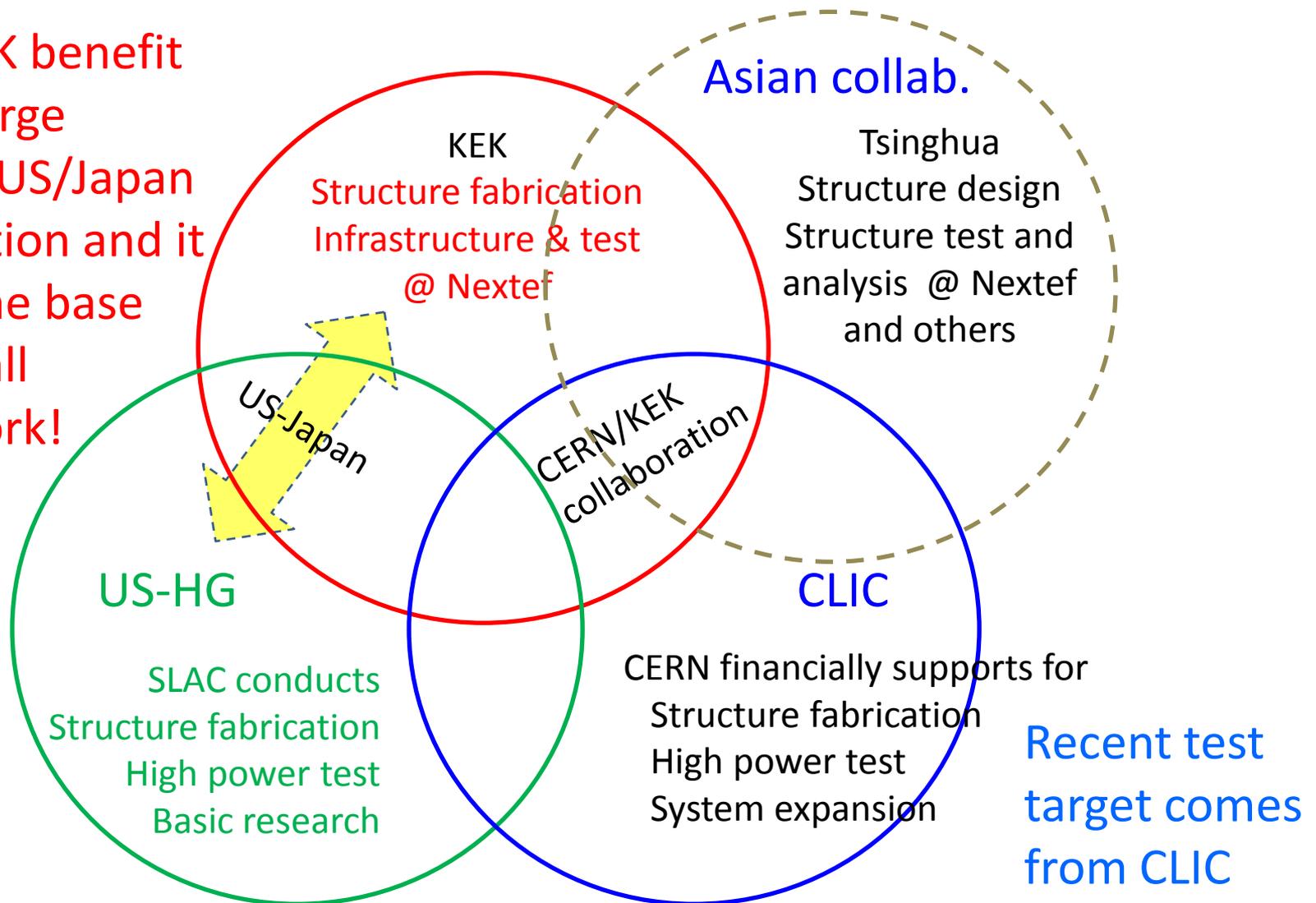
US/Japan cooperation

1 March 2012

Toshiyasu Higo (KEK)

# US/Japan cooperation is a key for worldwide collaboration

SLAC/KEK benefit is very large through US/Japan cooperation and it makes the base for overall framework!



# Three-year plan

- 2011
  - KEK prepared basic study environment
  - Both labs. continued
    - Prototype fabrication TD24R05
    - Evaluation T24 and TD24
- 2012
  - Start basic research in a simple geometry
  - Test prototype structures
    - TD24 and later TD24R05
- 2013
  - Understand the trigger mechanism
  - Make rough sketch of high gradient section for LC

# Last year activities under US-Japan

- Twin prototype structures (TD24) have been made.
- This pair of structures now being tested show the feasibility of 80MV/m in copper.
- Studies in simple geometries were conducted at SLAC.
- System for tests with simple geometry was prepared at KEK.
- Magnetic field showed important role in breakdown rate.
- High magnetic field area showed indication of electromigration.
- Standing wave acceleration design is in progress at SLAC.

# Extending key activities supported by US-Japan

- KEK
  - Parts fabrication
  - Long-term high gradient test
  - Specific tests in simple geometry
- SLAC
  - Chemical polishing
  - Hydrogen furnace bonding and vacuum baking
  - Various specific high power tests
- US high gradient collaboration
  - Exchange of ideas and experimental results

# Who are contributing in what

## Japan

• **Main lab = KEK**

– **Accelerator high gradient test**

- Nextef
- Shield-B

– **Mechanical engineering center**

- Structure cell production
- Test sample production

## US

• **Main lab = SLAC**

– **NLCTA high gradient test**

- Station 1, 2

– **ASTA high gradient test**

- Single-cell
- Pulse heating

– **Klystron shop**

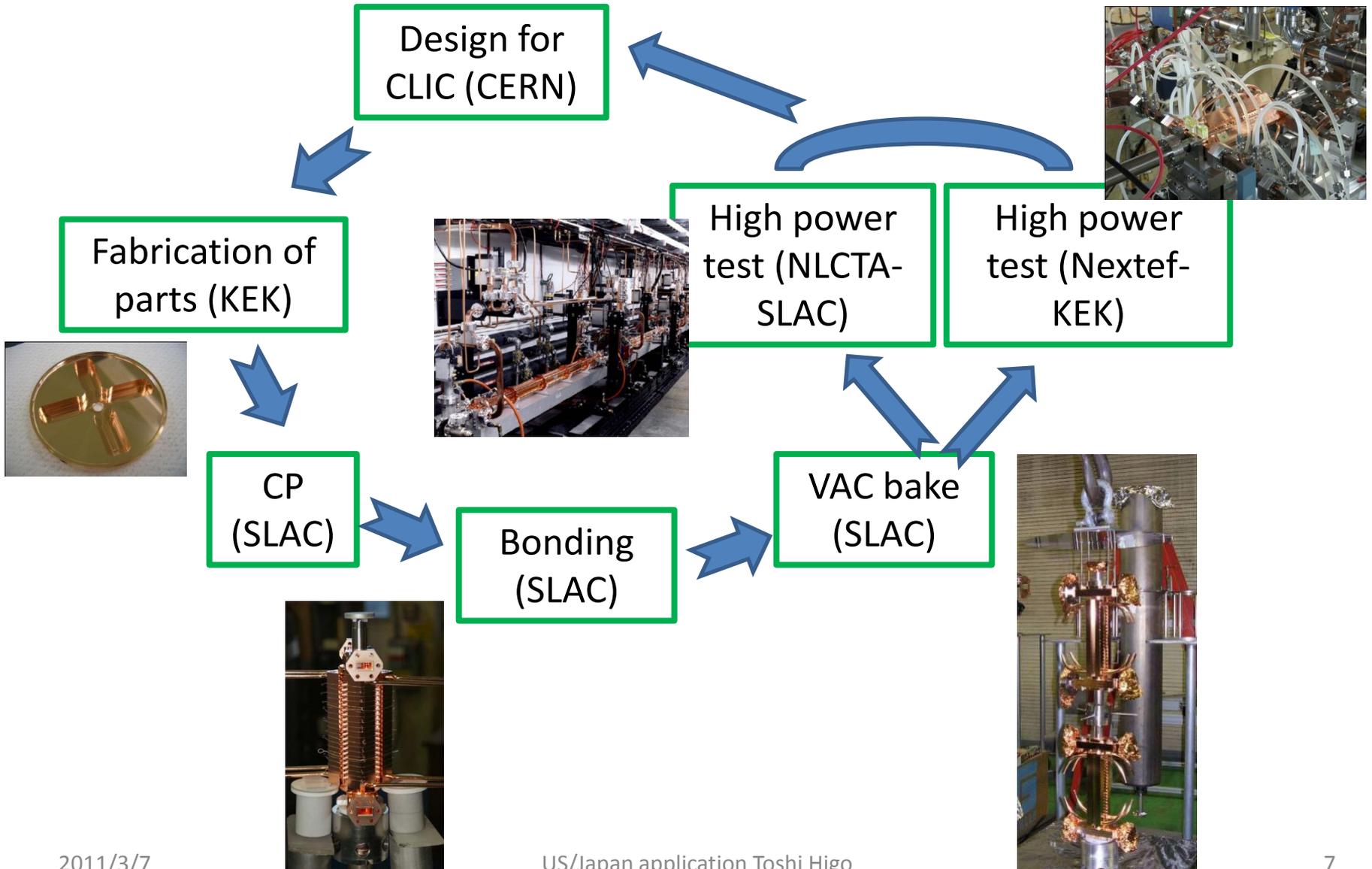
- Structure fabrication

• Discussion and information exchange is important



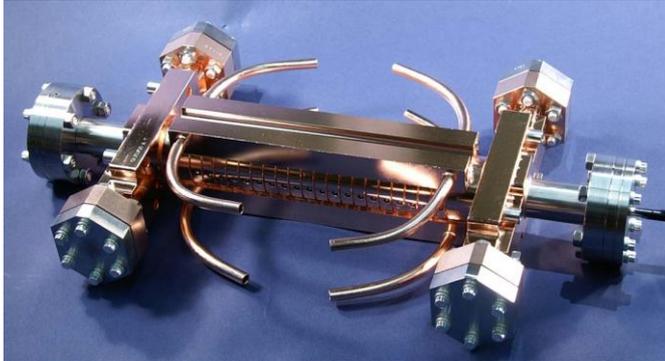
US-HG collaboration

# SLAC/KEK test flow (same as before)



# CLIC test structures; fabrication and test

## T18 → TD18 → T24 → TD24



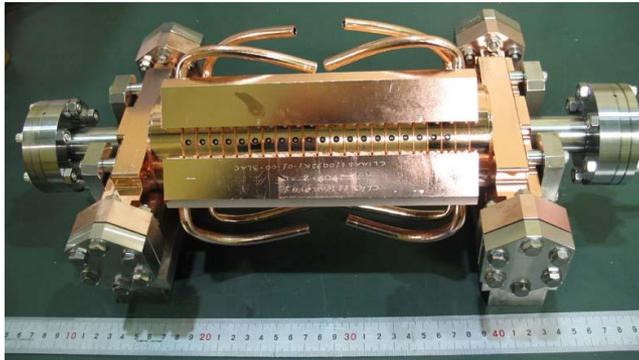
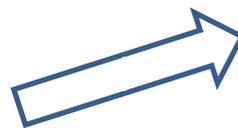
**T18\_Disk\_#2** 2009



2010



undamped



**TD18\_Disk\_#2**



damped

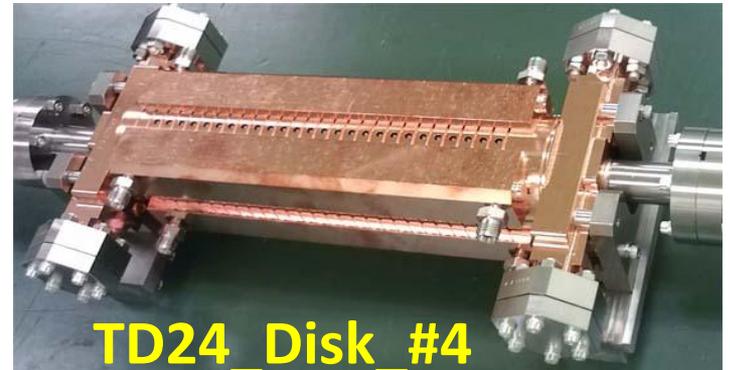


**T24\_Disk\_#3**

2011

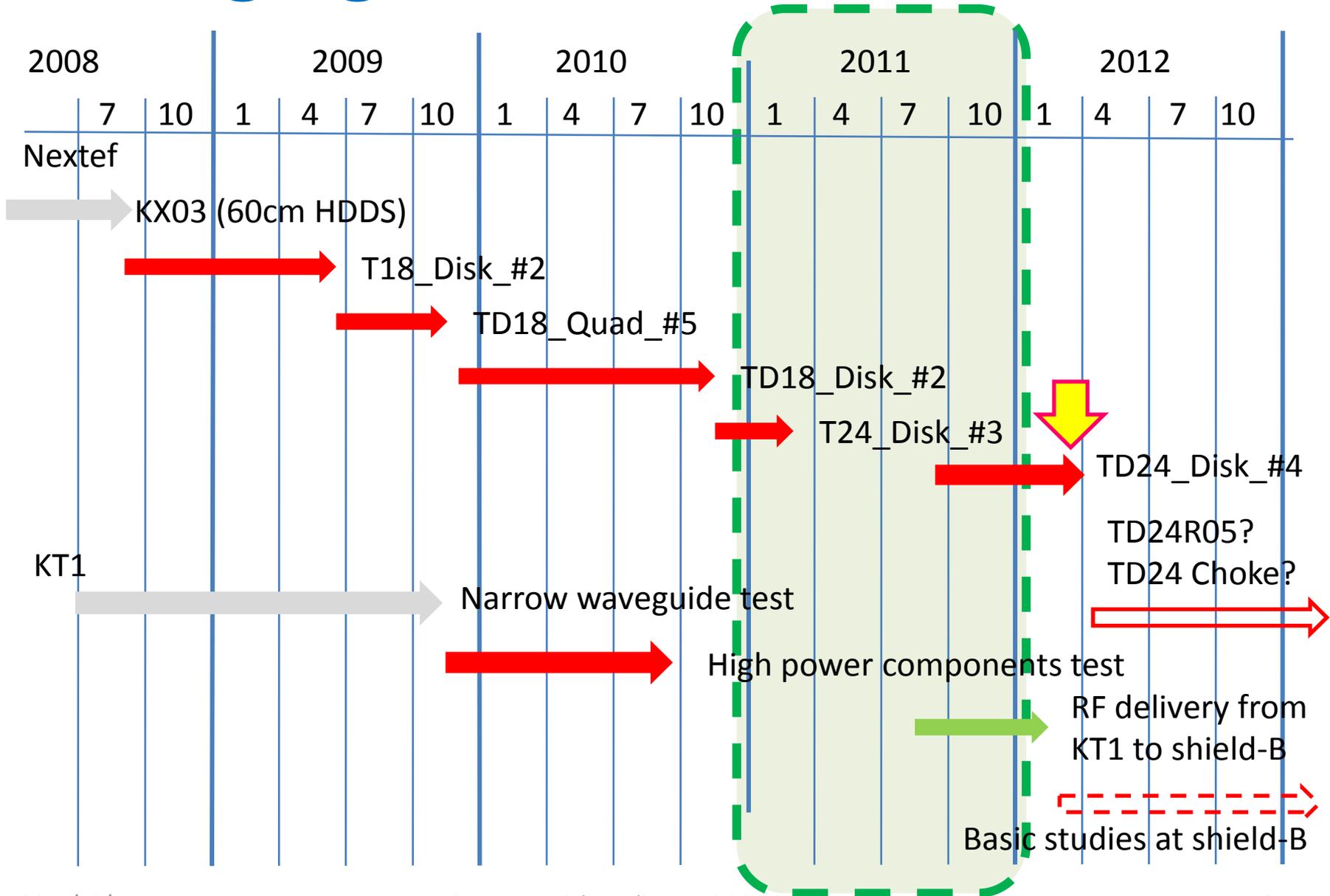


2011



**TD24\_Disk\_#4**

# High-gradient test at Nextef



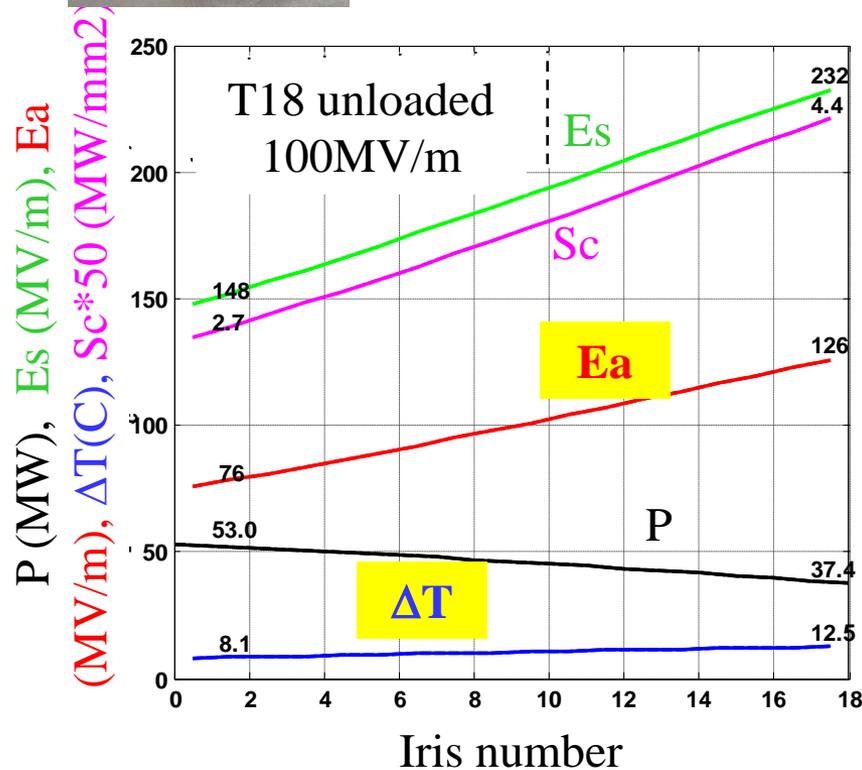
# Initial evaluation toward 100MV/m



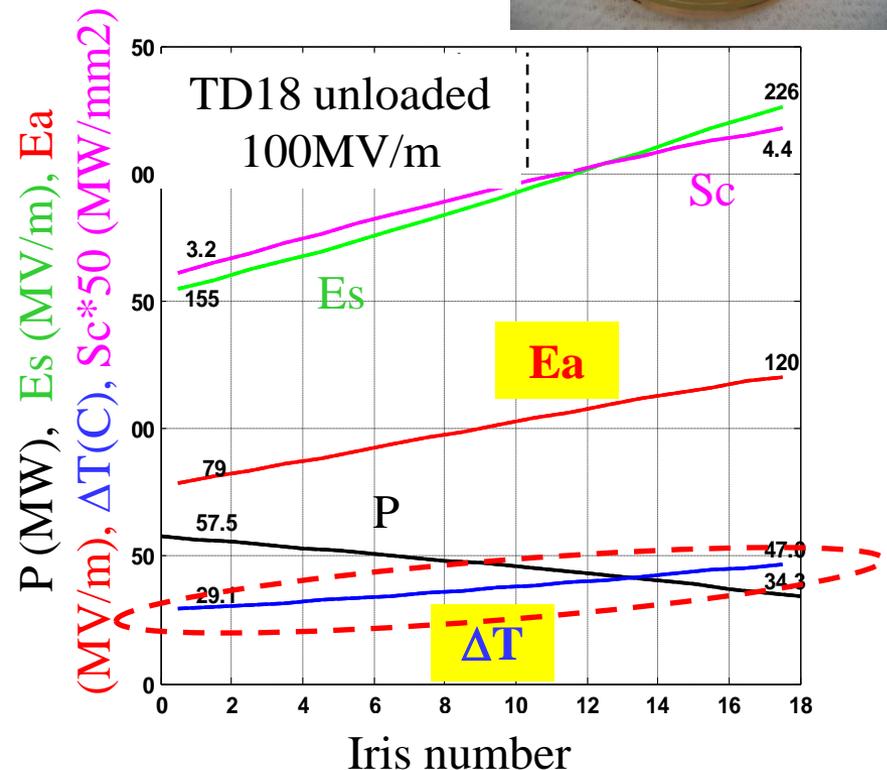
T18  
undamped



TD18  
Damped



High Eacc and Es



High Eacc and Es and  $\Delta T$

# Breakdown rate undamped vs damped

Higher breakdown rate in damped than undamped.

Feasibility:

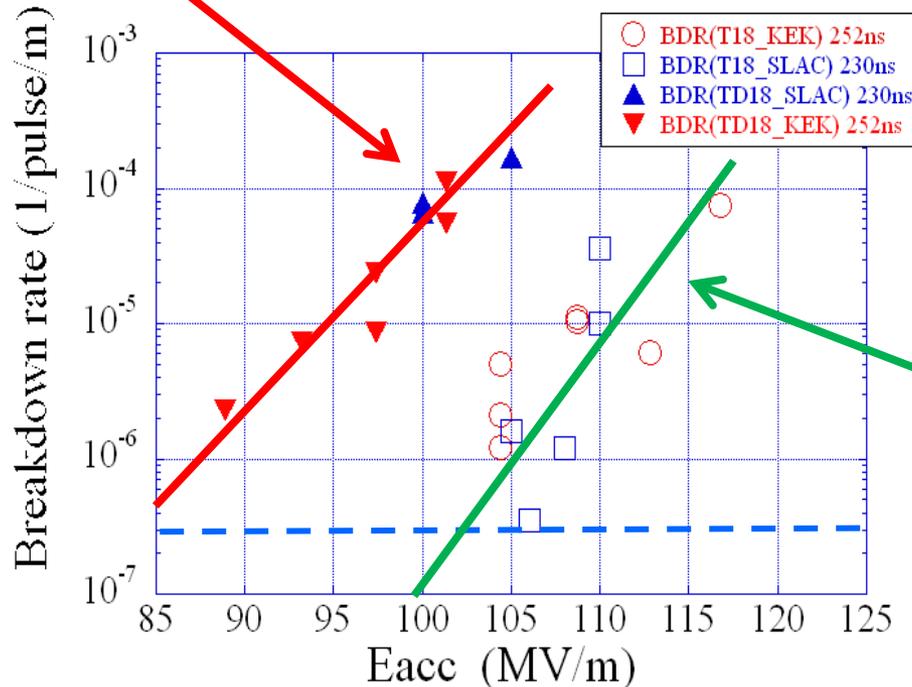
Undamped > 100MV/m

Damped up to 80MV/m



TD18  
Damped

Breakdown rate of T18 and TD18



T18  
Undamped

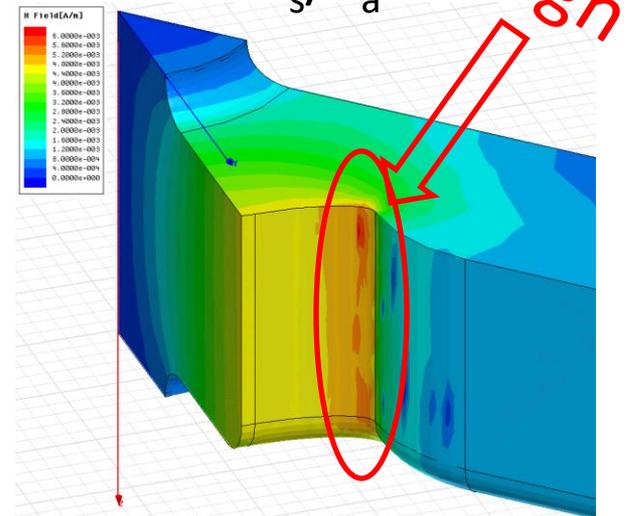
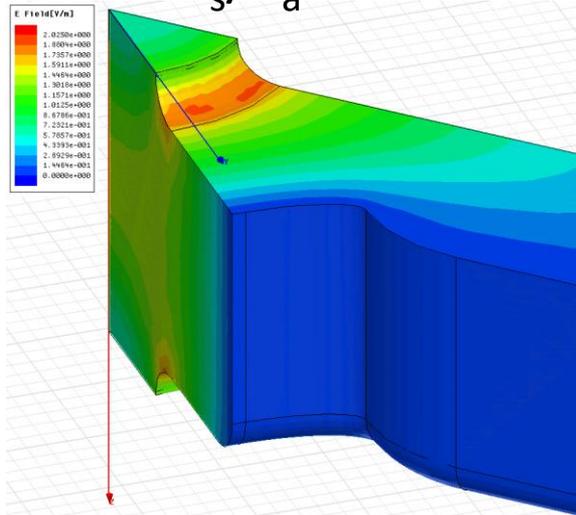
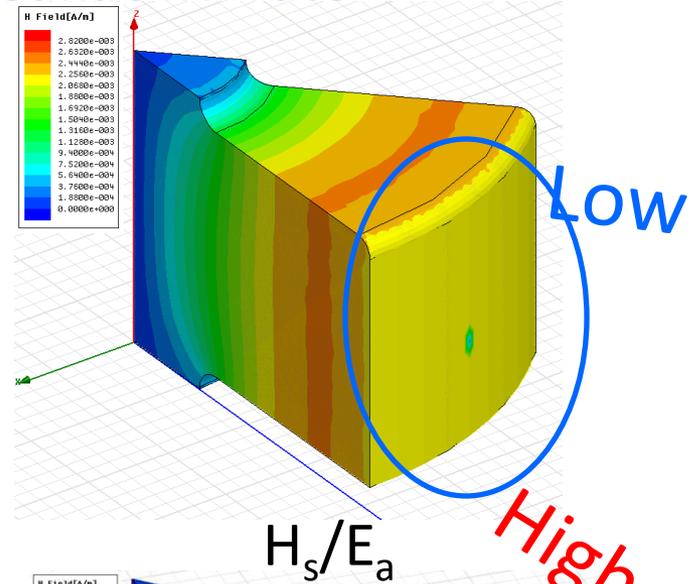
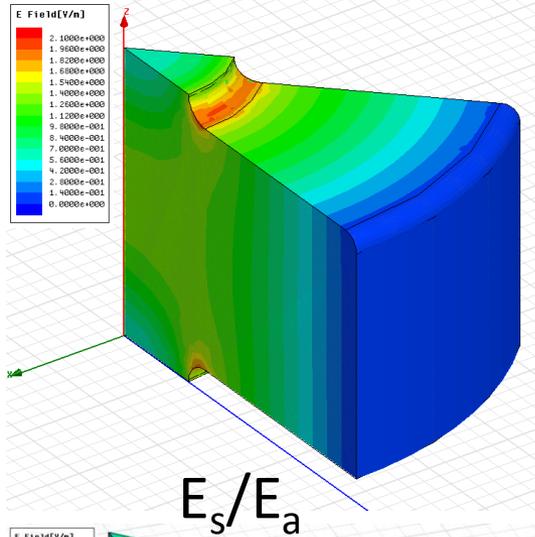
# High magnetic field in damped cell

May be responsible to high breakdown rate

Undamped  
cell



Damped  
cell



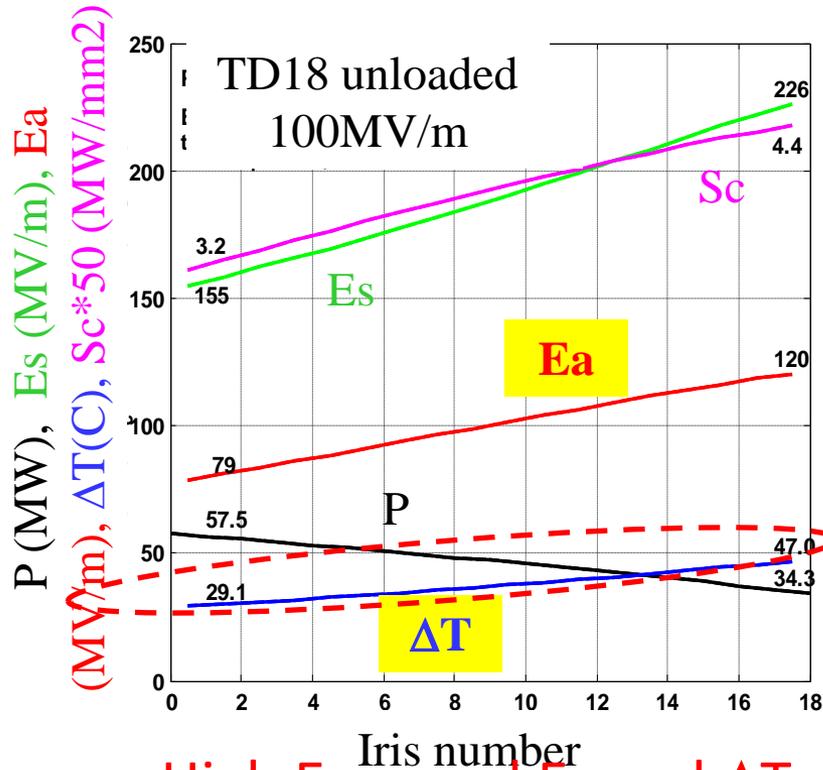
# Reduced magnetic field 18 → 24



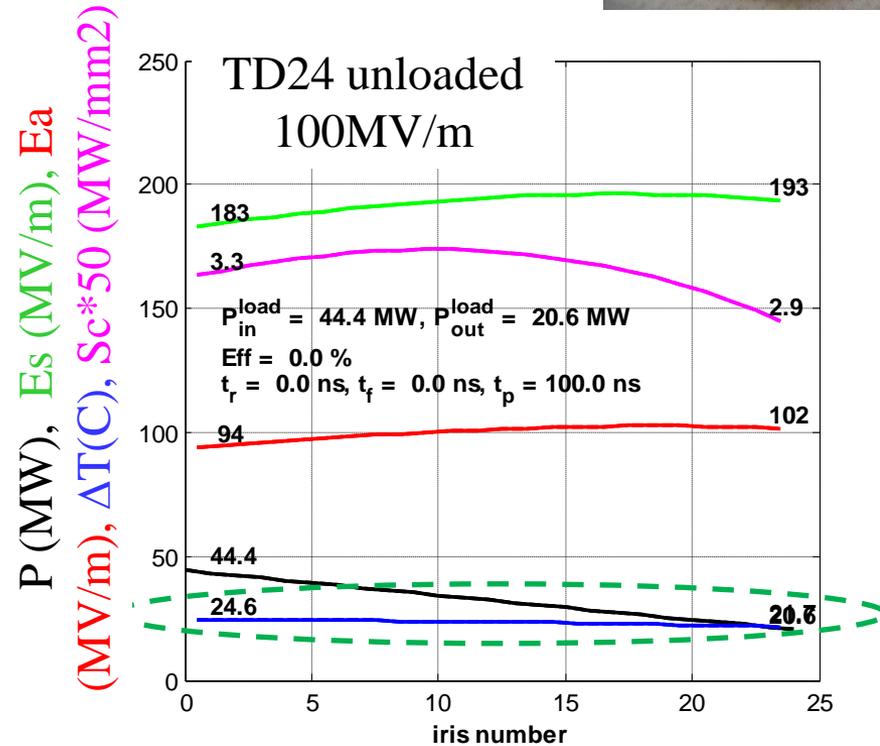
**TD18**  
**Damped**



**TD24**  
**Damped**



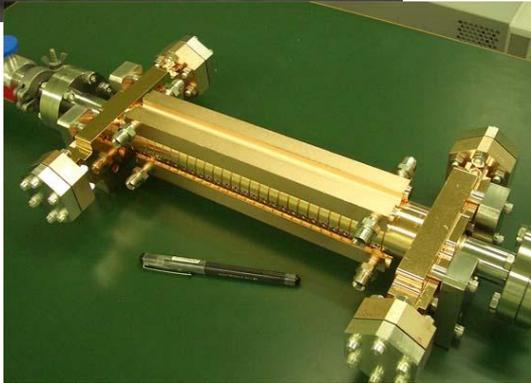
High Eacc and Es and  $\Delta T$



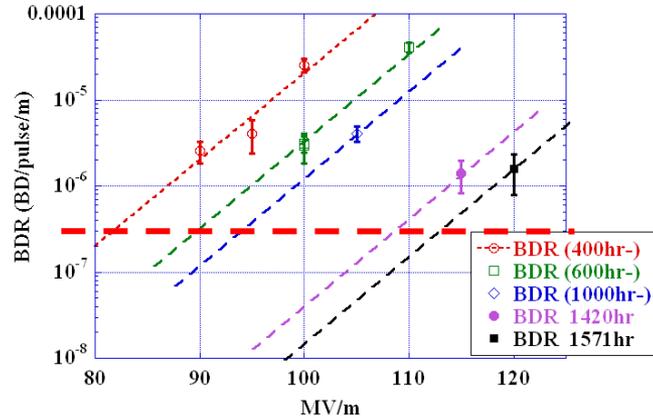
Reduce  $\Delta T$

# State of the art for LC **undamped T24**

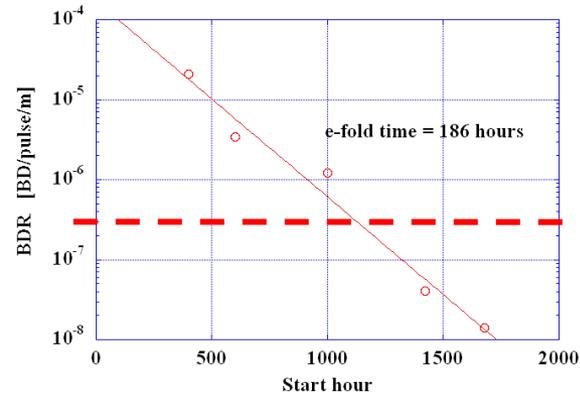
T24 was found much better than T18



T24#3 Breakdown rate at 252nsec



T24#3 BDS vs time normalized at 252ns 100MVm



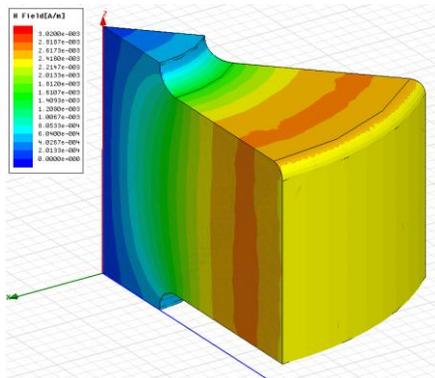
Faster processing  
Reached low breakdown rate

**$3 \times 10^{-7}$**

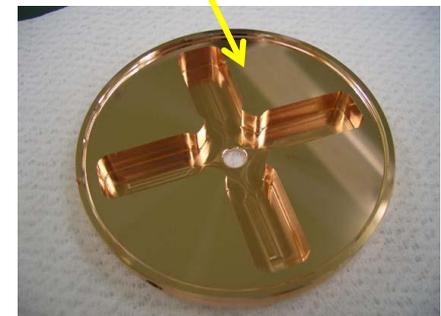
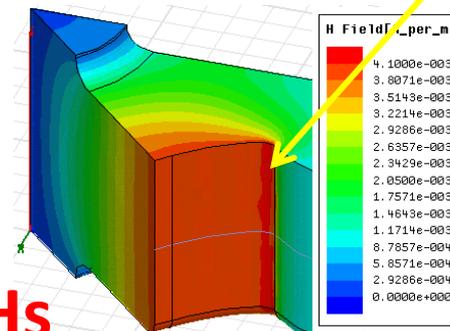
# How about breakdown rate if T24 parameters applied to damped TD24

Param.	Unit	T24	TD24
<Eacc>	A/m	100	100
Es/Ea	1	1.95	1.95
Es	MV/m	195	195
Hs/Ea	mA/V	2.6	4.1
Hs	kA/m	260	410

Still high magnetic field in damped



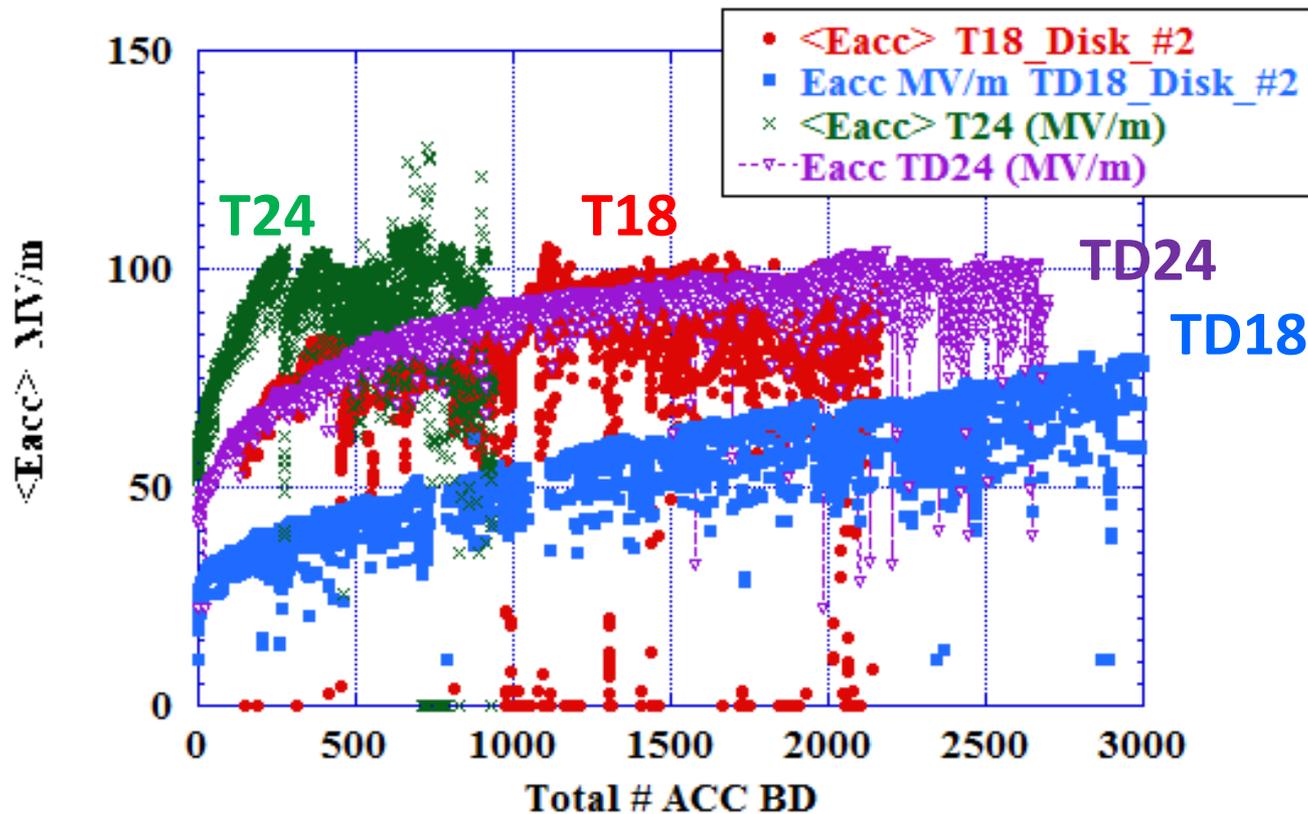
Hs



# Difference in processing speed among four structures

## Breakdowns **are needed** or **can be avoided**?

### Eacc vs #ACC-BD



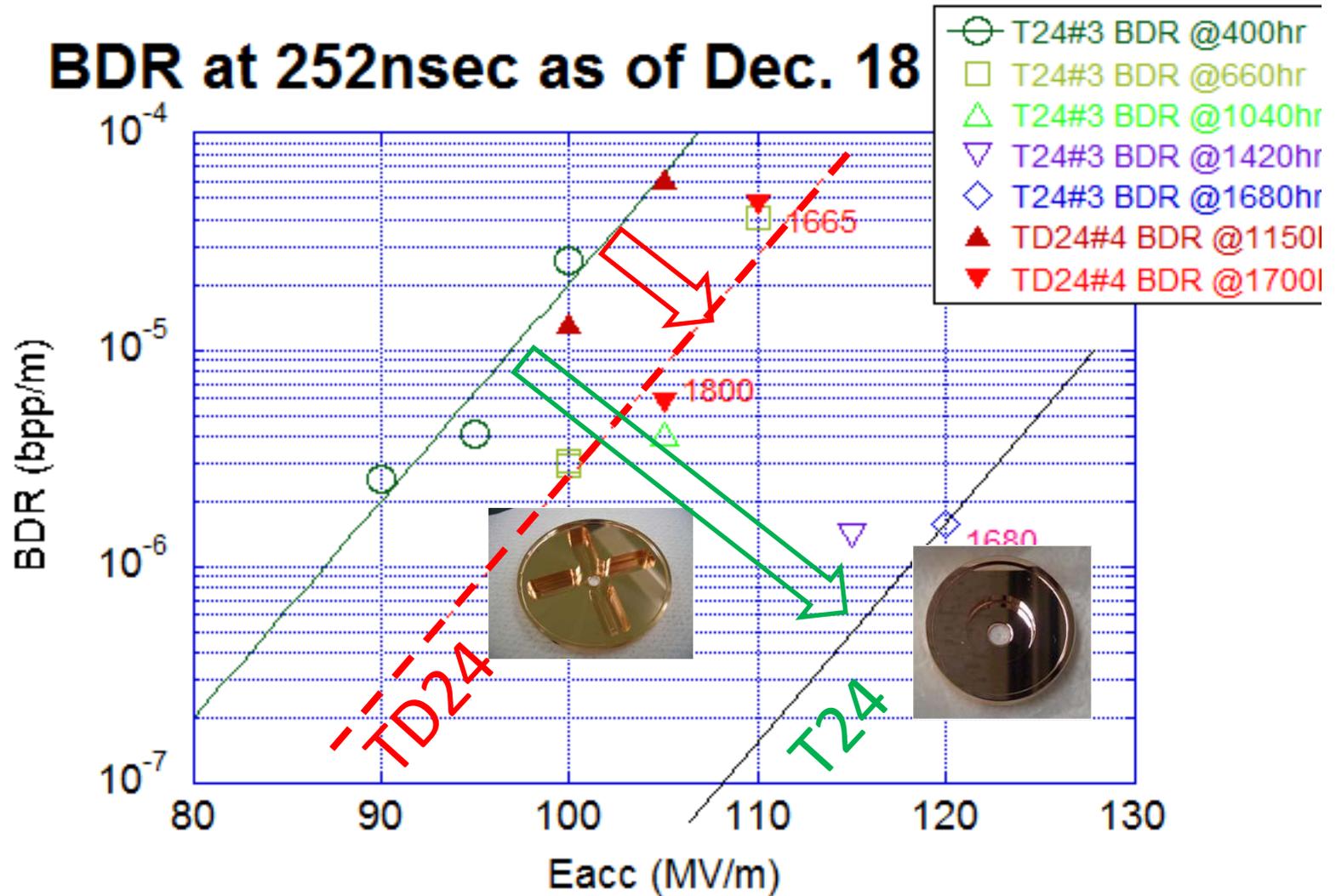
More BD's are required for damped!?

Why?

Can it be reduced?

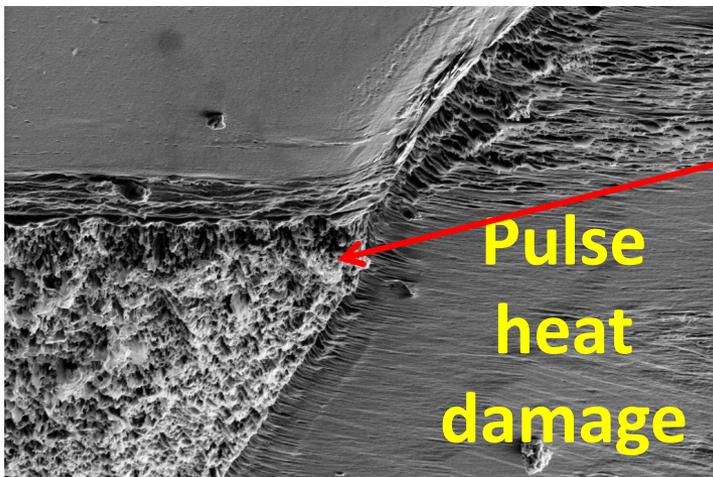
BD's are essentially needed for processing?

Preliminary and at 240ns FLT pulse

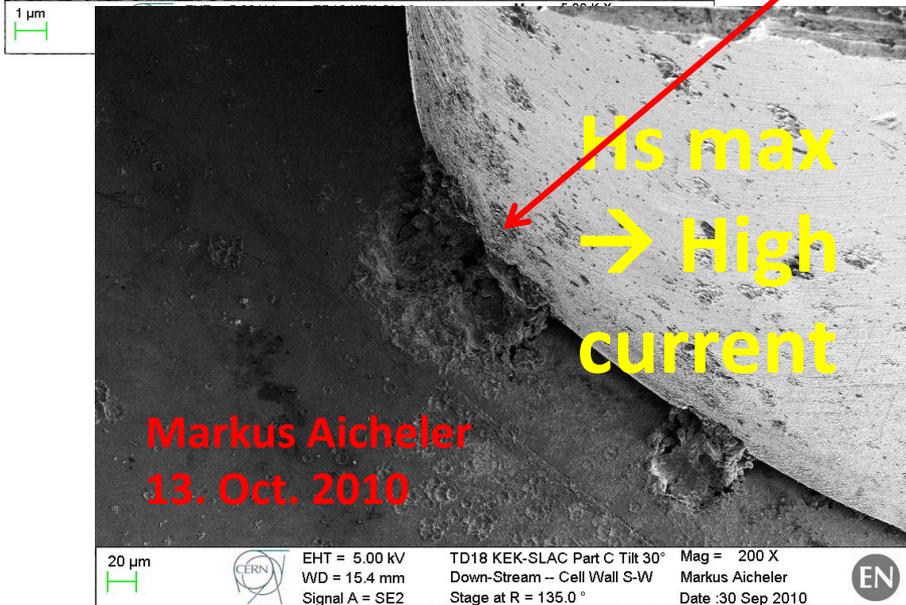


90 MV/m seems feasible in damped structure TD24.

# Where breakdown triggers come from high magnetic field area?



Pulse surface heated damage.  
Electromigration and related arcs at Hs?



Surface current is large!  
400kA/m over 0.5μm thick  
→ 1A/μm<sup>2</sup>  
>> Problem in IC  
(~0.1A/μm<sup>2</sup>)

# Electromigration?

Direct electric field  
 $a$ =screening factor

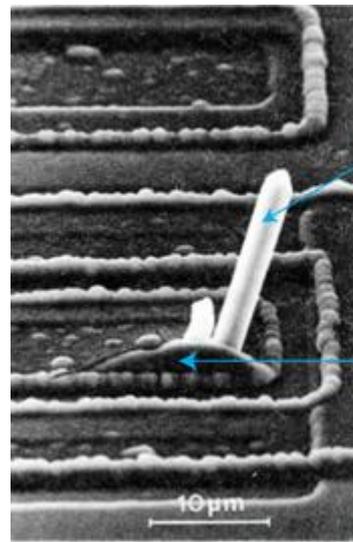
$$F_d = aZeE$$

Conduction electron wind

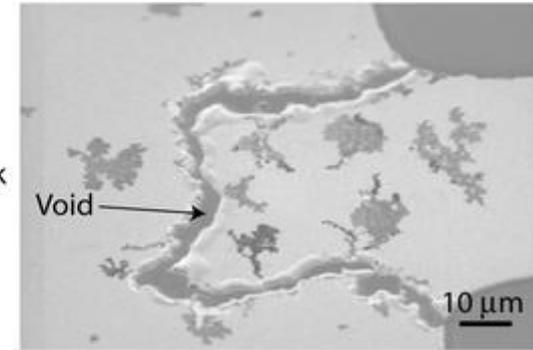
$\sigma$ =collision cross section

$\lambda$ =mean free path

$$F_w = -en_e\lambda\sigma_iE$$



Taken from web:  
University of Cambridge.



Diffusion process

$Q$ =Activation energy

$$D = D_0 \exp(-Q/RT)$$

Crystal  
defect, boundary, void, etc.  
are related

# We need to understand physical mechanism of vacuum arc

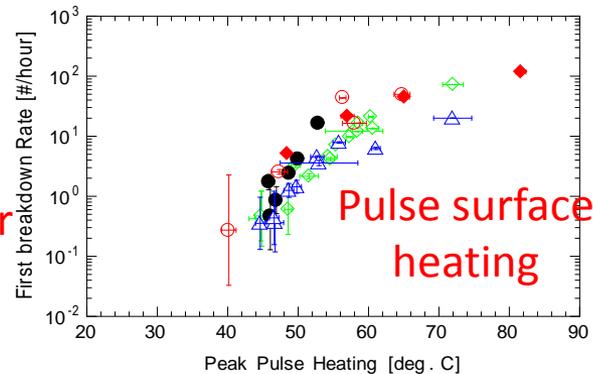
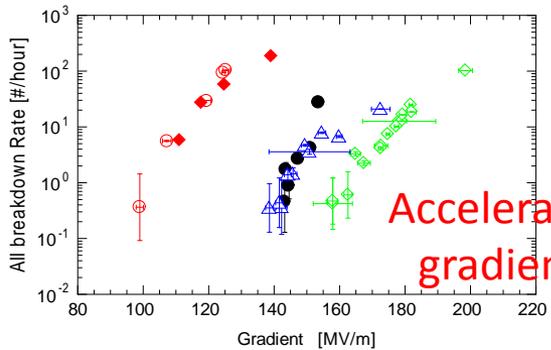
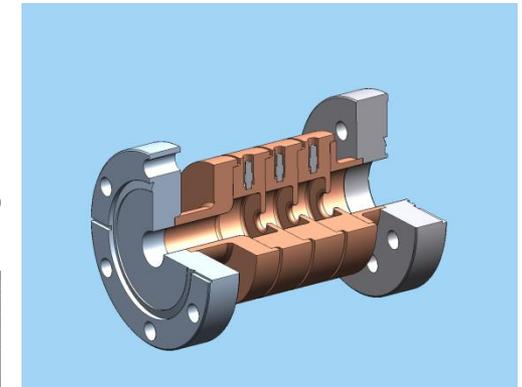
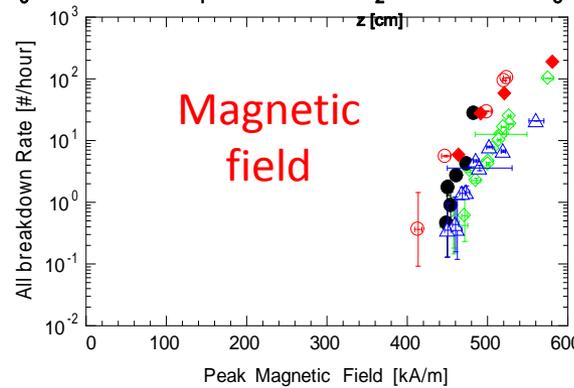
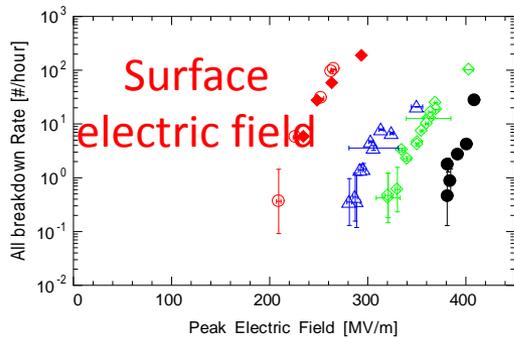
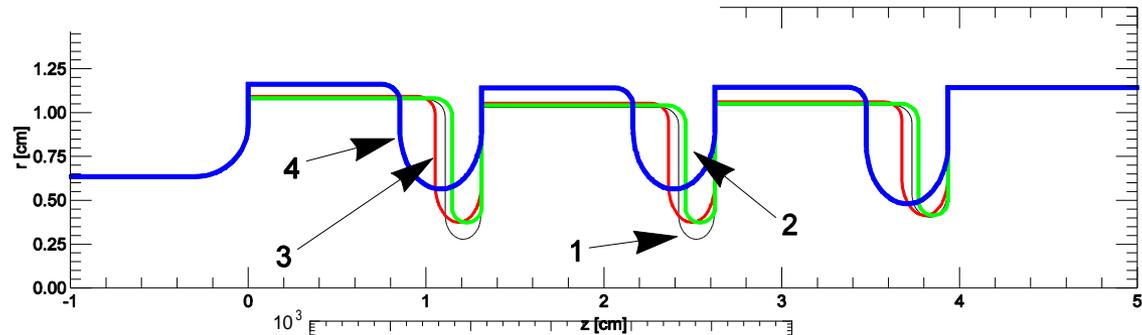
- Possible and proposed mechanisms
  - Sharp edge → Es enhancement → FE
  - Es → Maxwell's stress → pull up crystal → FE → plasma development
  - Hs → pulse heating → fatigue → edges and ruptures → high Es
  - Hs → high current density → electromigration
- BD Trigger and evolution to discharge
  - Understand mechanism
  - Estimate degree of damage

# How to study **mechanism** and develop **suppression technology**

- **Prototype test**
  - GLC/NLC → **CLIC**
- **Study in simple geometry**
  - **Single-cell setup**, waveguide, DC, etc.
- **Study with simple material**
  - Test setup with **large-grain material**
- **Improve in the area such as**
  - **Geometry, fabrication, assembly** technique
  - **Installation** with after-assembly cleaning
  - **Processing** method

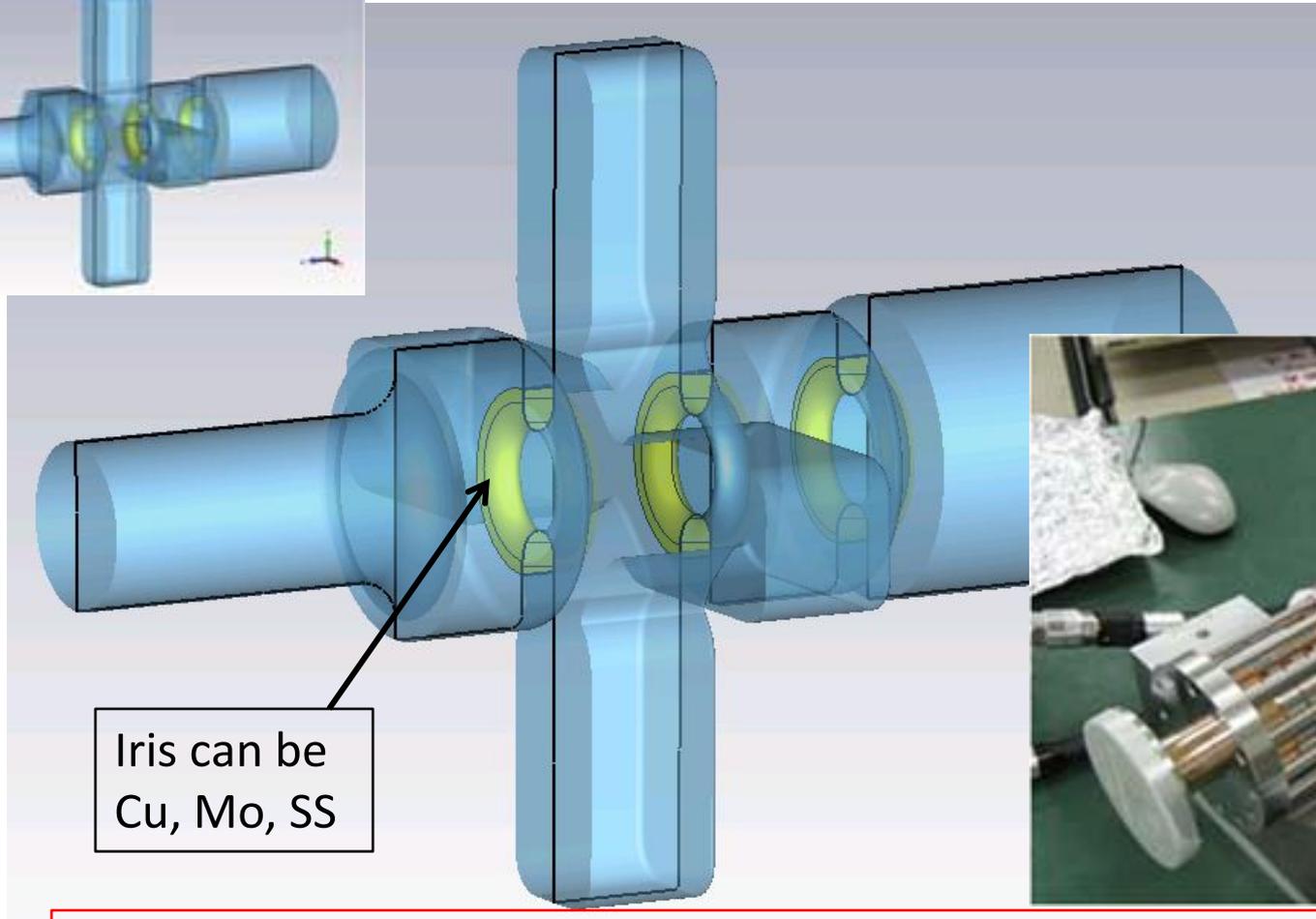
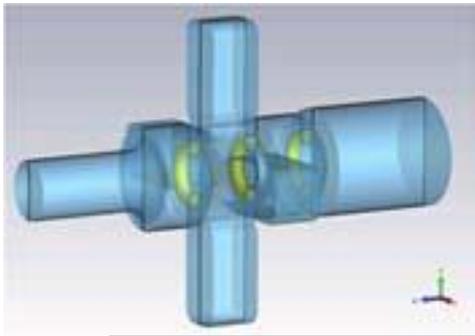


# Magnetic field (test at SLAC)



Magnetic field plays an important role, rather than geometry.

# High Hs in nominal heavy damped cell



Iris can be  
Cu, Mo, SS



Test setup being prepared at KEK

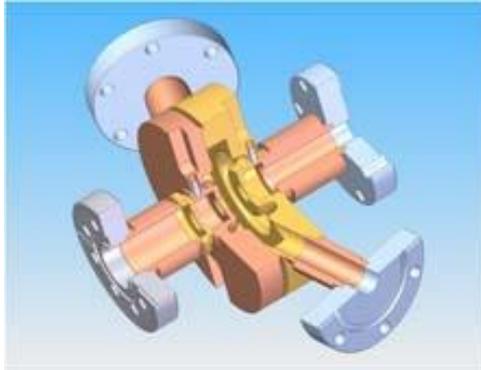
# Study items in preparation or in mind

- Explore **basic research** in a simple geometry
- Center cell is such as the following

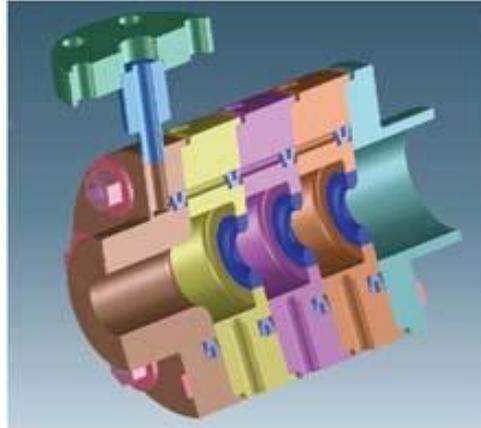
1. **Standard**: KEK made – SLAC test
2. Nominal: **Heavily-damped**
3. Made of **large-grain material**
4. Undamped but **all-milled**
5. All milled **quadrant** type
6. **Choke-mode** type

These are under preparation

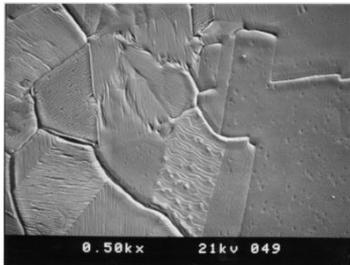
# Other basic tests ongoing and may also happen in next year



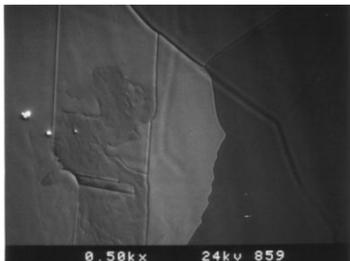
In-situ inspection



Crystal orientation  
SEM & X-ray  
Field Emission  
Microscope



VAC



Hydrogen

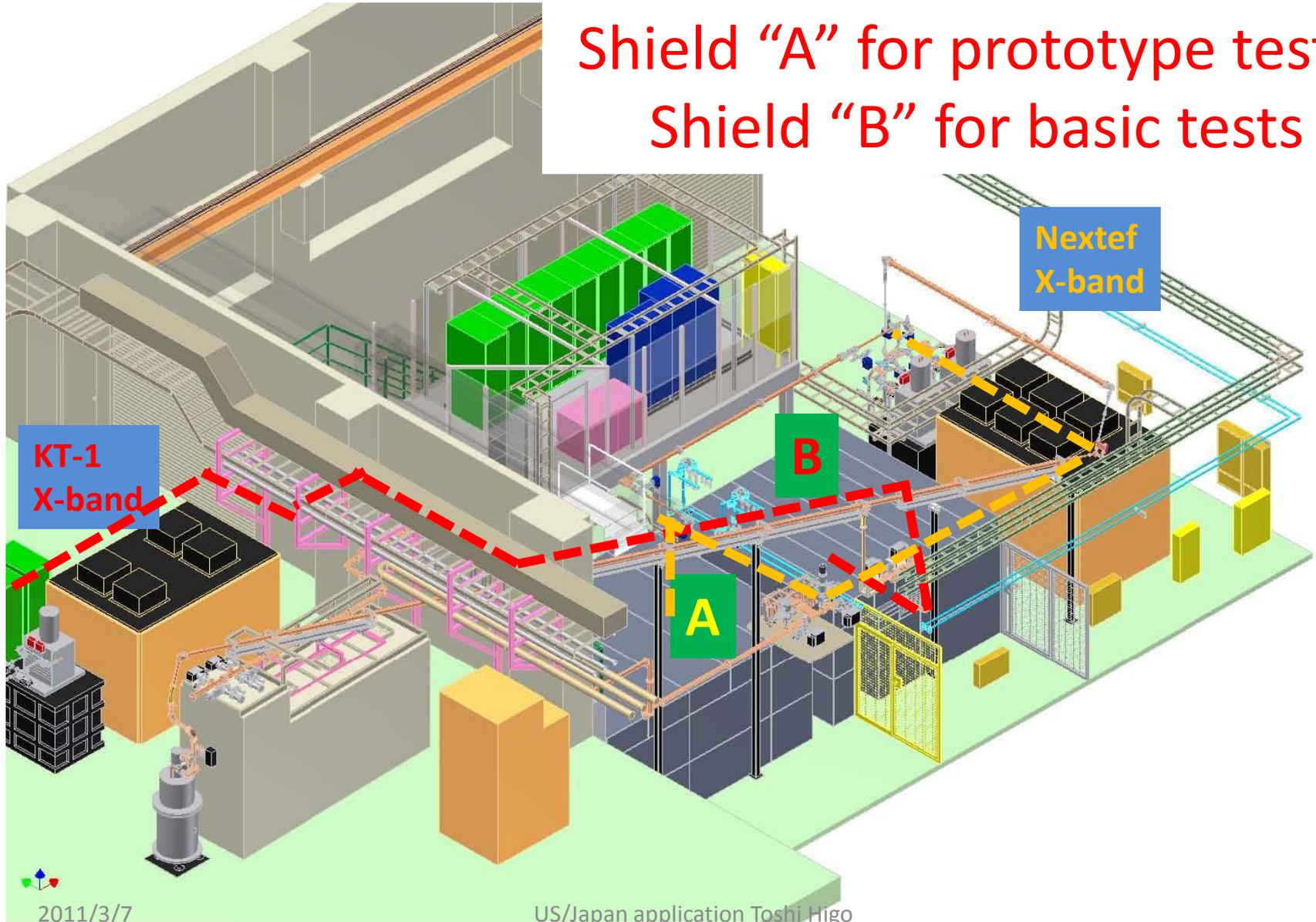
Heat treatment



Material:  
Clad (Cu/SS, Cu/Mo)

# Nextef expansion at KEK

Shield "A" for prototype tests.  
Shield "B" for basic tests



# RF distribution to shield-B at KEK was almost completed

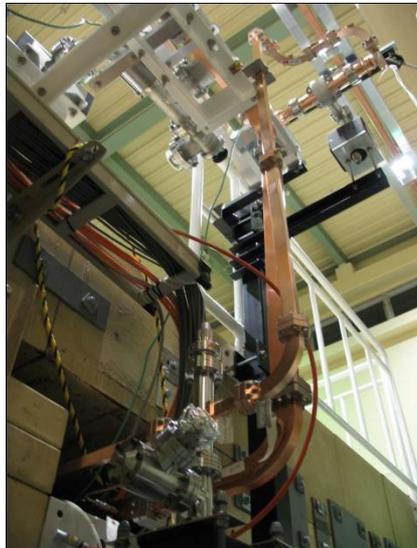


From a single klystron

Now ready for test at KEK in JFY2012



Test setups being prepared at KEK

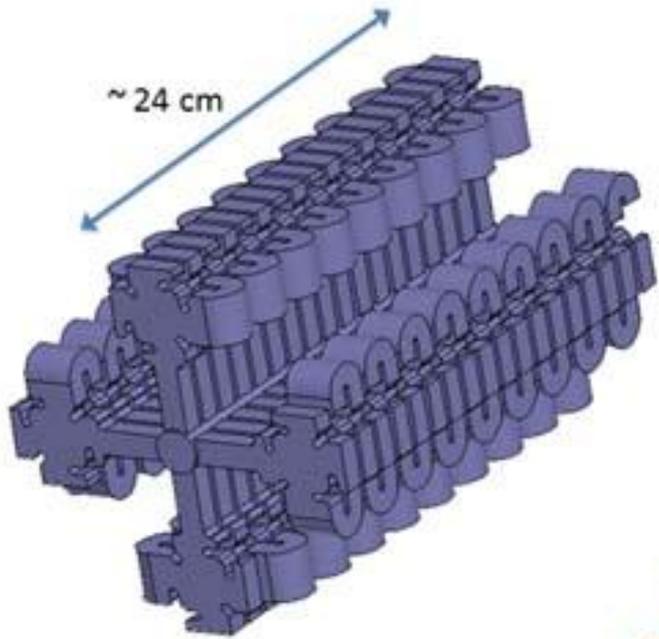


Inlet to shield-B

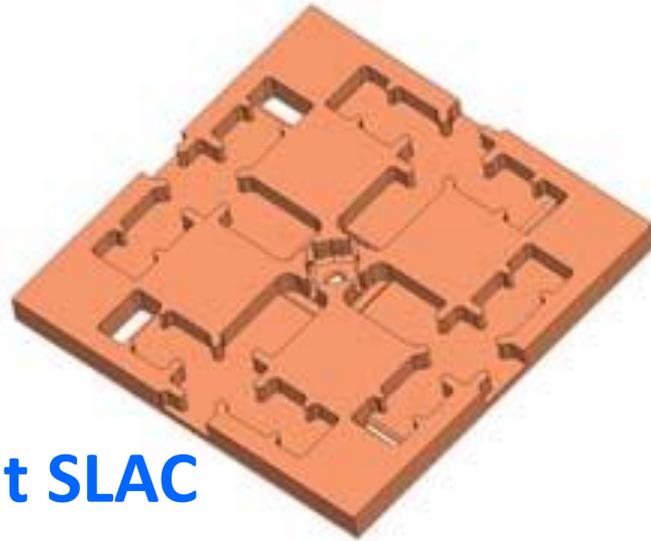


Inside shield-B

# SLAC study toward much **higher gradient**

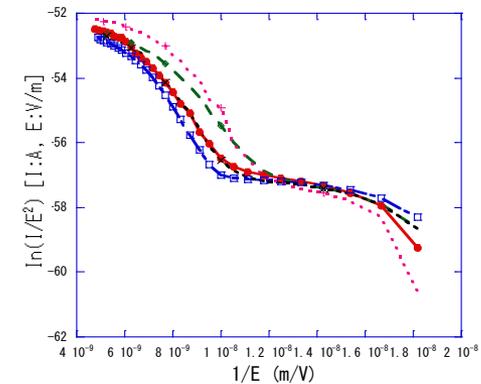
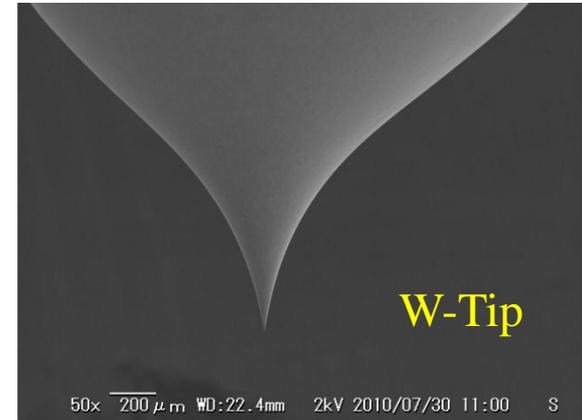
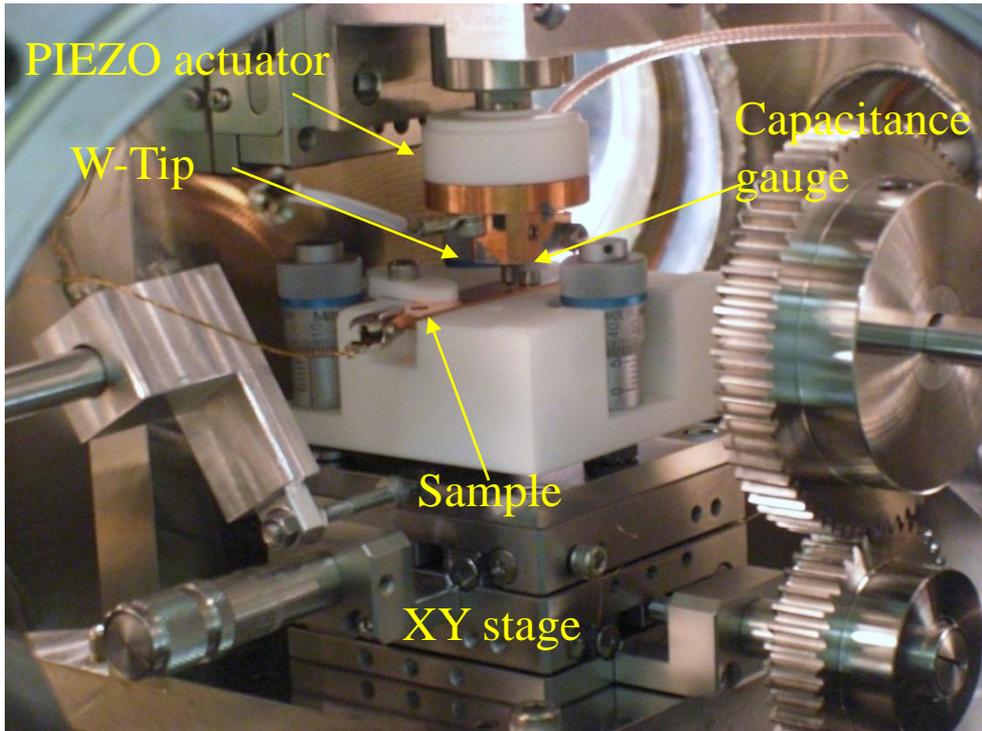


**SW study at SLAC**



**Cu/Moly clamp prepared by KEK**

# Scanning **field emission** microscope at KEK



Field emission and surface of crystal characteristics.

# Summary and conclusion

## JFY2011:

- Roughly 80MV/m was found feasible in copper damped structure, TD24.
- Magnetic field and associated high current on a crystal structure play an important role.
- Basic study environments were prepared at KEK.

## JFY2012:

- Start test with simple geometry cavity at Shield-B in KEK.
- Continue prototype structure fabrication and test.

## JFY2013:

- Based on above studies to understand the physics on breakdown trigger.
- Propose a possible RF system for high energy machine.

## Background:

- US pursuits real high gradient while Japan evaluates below 100 MV/m. These studies are complementally and offer a baseline idea for linear collider application.